



# ABC Pocket Guide

Home Sewing Machine Needles  
130/705 H

Introducing  
**SCHMETZ® Chrome & Super NonStick**

2017 Edition



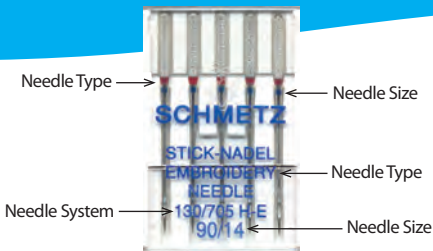
Wondering which needle to use?  
Check out the SCHMETZ® App — it's free!



[www.SCHMETZneedles.com](http://www.SCHMETZneedles.com)

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# HOW TO READ A NEEDLE PACKAGE



## Needle Systems

### **130/705 H**

Home sewing machines require a flat shank needle with a scarf. All needles in this system have a scarf and flattened shank for perfect positioning in the needle bar in relation to the hook.

### **15x1 H**

Cross reference to 130/705 H.

**SCHMETZ® needles work with  
all home sewing machines!**



- **Size:** 60/8, 65/9, 70/10, 75/11, 80/12, 90/14, 100/16, 110/18, 120/19, Assorted, Twin, Triple.
- **Color Code:** Size only
- **Feature:** Slightly rounded point.
- **Fabric Use:** Numerous — wovens and knits. A great general purpose needle.



indicates select sizes available in SCHMETZ® Chrome. See pages 18 & 19.

## Needle Selection

Choose needle size according to thread thickness and needle type according to fabric application.

- **Size:** 75/11, 90/14, Twin
- **Color Code:** **Yellow**
- **Feature:** Medium ball point, special eye and scarf.
- **Fabric Use:** Elastic materials and highly elastic knitwear. The medium ball point, specially designed eye and scarf prevent skipped stitches.



## Sewing with a Specialty Thread

A needle with a larger eye produces less friction on the thread as it passes through the eye. Try an Embroidery, Gold Embroidery, Metallic or Topstitch needle.



- **Size:** 70/10, 80/12, 90/14, 100/16, Assorted
- **Color Code:** **Orange**
- **Feature:** Medium ball point.
- **Fabric Use:** Knits and some stretch fabrics. Made especially for sewing on knits. The medium ball point does not damage or break knitted fibers.

## Needle & Fabric Recommendations

Artificial Leather – Microtex or Leather 70/10-100/16

Bamboo – Microtex 70/10-90/14

Batiste – Universal 60/8, 70/10

Bed-Linen, Jersey – Stretch 75/11, 90/14

Bed-Linen, Woven – Universal 70/10-100/16

Bouclé – Jersey 70/10-90/14

- **Size:** 70/10, 80/12, 90/14, 100/16, 110/18, Assorted, Twin
- **Color Code:** **Blue**
- **Feature:** Modified medium ball point and reinforced blade.
- **Fabric Use:** Denim and similar fabrics. Advanced point design is a SCHMETZ® exclusive. For penetrating extra thick woven fabrics, denims, or quilts with minimum needle deflection, reduced risk of needle breakage and skipped stitches.



## Needle & Fabric Recommendations

Brocade – Universal or Microtex 60/8-90/14

Cambric – Universal 60/8, 70/10

Canvas – Jeans 90/14-110/18

Chambray – Universal 80/12, 90/14

Chenille – Universal 90/14

Chiffon – Universal or Microtex 60/8, 70/10

Coated Material – Microtex 70/10-110/18

# LEATHER



- **Size:** 70/10, 80/12, 90/14, 100/16, 110/18, Assorted
- **Color Code:** **Brown**
- **Feature:** Cutting point.
- **Fabric Use:** Leather, artificial leather, heavy non-woven synthetics. Do not use on knit or woven fabrics.

## Needle & Fabric Recommendations

Cork – Microtex 70/10-90/14

Corduroy – Universal 80/12-100/16

Cotton, Knit – Jersey 70/10-90/14 or Stretch 75/11, 90/14

Cotton, Woven – Universal 70/10-90/14

Crepe – Universal or Microtex 60/8-80/12

Crepe-de-Chine – Universal or Microtex 60/8-80/12

Crinkle – Universal or Microtex 60/8-80/12



- **Size:** 60/8, 70/10, 80/12, 90/14, 100/16, 110/18, Assorted
- **Color Code:** **Purple**
- **Feature:** Very slim acute point.
- **Fabric Use:** Micro fibers, polyester, silk, foils, artificial leather, coated materials. Very thin acute point creates beautiful topstitching and perfectly straight stitches for quilt piecing when precision is paramount.



## Needle & Fabric Recommendations

Denim – Jeans 70/10-110/18

Double-Face Woven – Universal 70/10-110/18

Elastic – Stretch 65/9-90/14

Felt – Universal 80/12-100/16

Flannel – Universal 80/12-110/18

Fleece – Universal 70/10-90/14 or Stretch 75/11, 90/14



- **Size:** 75/11, 90/14, Assorted
- **Color Code:** **Green**
- **Feature:** Special taper to the slightly rounded point.
- **Fabric Use:** Made especially for piecing and machine quilting. The special tapered design allows easier fabric penetration and helps eliminate skipped stitches.

## Needle & Fabric Recommendations

Foils – Microtex 60/8-110/18

Fun Fur – Universal 70/10-100/16 or Jersey 70/11-90/14

Gabardine – Universal 70/10-100/16

Gauze – Jersey 70/10, 80/12

Georgette – Universal or Microtex 60/8-80/12

Jacquard – Universal 80/12-100/16

- **Size:** 75/11, 90/14, Assorted, Twin
- **Color Code:** **Red**
- **Feature:** Light ball point, wide eye and groove.
- **Fabric Use:** Use with rayon, polyester and other specialty embroidery threads. The special scarf, widened groove and enlarged eye protect fragile threads and guard against excess friction allowing trouble-free embroidery and decorative stitching.



## Needle & Fabric Recommendations

Jeans – Jeans 70/10-110/18 or Jeans Twin 4.0/100

Jersey – Jersey 60/8-80/12

Jersey with Elastic – Stretch 65/9-90/14

**K**nits – Jersey 70/10-100/16

Knits with Elastic – Jersey 70/10-100/16 or

Stretch 65/9, 75/11, 90/14

# GOLD EMBROIDERY



- **Size:** 75/11, 90/14
- **Feature:** Titanium Nitride coating, slightly rounded point and enlarged eye.
- **Fabric Use:** Coarse and densely woven materials. Slightly rounded point and enlarged eye are perfect for embroidery on most fabrics and with the most fragile specialty threads. Titanium coating

resists adhesives, improves needle wear and penetration of coarse and densely woven fabrics.

## Needle & Fabric Recommendations

Lace – Select by Fabric Type 70/10-90/14

Lamé – Microtex 60/8-90/14

Leather, Thick & Artificial Leather – Leather 100/16-120/19

Leather, Thin – Leather or Universal 70/10-90/14

Lingerie – Stretch 65/9, 75/11, 90/14  
or Jersey 70/10-90/14

Linen & Half-Linen – Universal 70/10-90/14

- **Size:** 80/12, 90/14, Twin
- **Feature:** Elongated eye.
- **Color Code:** **Pink**
- **Fabric Use:** Metallic and other specialty threads. A “must have” for sewing with sensitive metallic threads. The elongated eye prevents shredding and breaking of metallic threads.



## Needle & Fabric Recommendations

Lyra – Stretch 65/9-90/14 or Jersey 70/10-90/14

Microfiber – Microtex 60-8-90/14

Nylon – Universal or Microtex 60/8-90/14

Oil Cloth – Microtex 80/12-100/16

Organdy – Universal or Microtex 60/8, 70/10

Organza – Universal or Microtex 60/8, 70/10



## SCHMETZ

**5 TOPSTITCH NEEDLES**  
Aiguilles pour Surpiquer  
Agujas para Sobrepuntar



- **Size:** 80/12, 90/14, 100/16
- **Color Code:** Light Green
- **Feature:** Extra long eye.
- **Fabric Use:** Topstitch, heavy, multiple or poor quality threads. Achieve perfectly straight stitch lines and even stitches when using a straight stitch plate.

## Needle & Fabric Recommendations

**P**olyester – Universal or Microtex 60/8-100/16

**P**oplin – Microtex or Universal 60/8-80/12

**Q**uilt – Quilting 75/11, 90/14 or Jeans 70/10-110/18

**R**ayon – Universal 70/10, 80/12

**S**eersucker – Universal 70/10-90/14

- **Size:** 100/16, 120/19, Twin
- **Feature:** A wing on each side of the needle.
- **Fabric Use:** Light or medium weight loosely woven fabrics. Popular for heirloom sewing and to create decorative cutwork.



## Needle & Fabric Recommendations

- Sequined Fabric – Microtex 70/10-90/14 or Stretch 75/11, 90/14
- Silk – Microtex 60/8-90/14
- Silk Jersey – Stretch 65/9, 75/11
- Sweatshirt – Jersey 70/10-90/14

- Taffeta – Microtex or Universal 60/8, 70/10
- Terry Cloth – Universal 80/12, 90/14

# DOUBLE EYE



- **Size:** 80/12
- **Feature:** Universal needle with two eyes.
- **Fabric Use:** Numerous – wovens and knits. Use two different threads for shading and texturing effects for embroidery and topstitching.

## Needle & Fabric Recommendations

Thermovelour Fleece – Universal 70/10-90/14 or  
Stretch 75/11, 90/14

Tulle – Universal or Jersey 70/10, 80/12

Twill – Jeans 70/10-110/18

Velour – Universal 70/10-100/16

Velour Jersey – Stretch 75/11, 90/14



# QUICK THREADING

- **Size:** 80/12, 90/14
- **Feature:** Universal needle with a slip-in threading slot in the eye.
- **Fabric Use:** Numerous — wovens and knits. A general purpose needle for effortless threading.



## Needle & Fabric Recommendations

Velvet – Stretch 75/11, 90/14 or Universal 70/10-90/14

Velvet Burn-Out – Stretch 65/9-90/14

Velvet Panne – Stretch 75/11 or Universal 70/10-80/12

Vinyl – Microtex 60/8-90/14

Voile – Universal 60/8-80/12

**W**axed Cloth – Microtex 80/12-100/16

Wool & Wool Blends – Universal 70/10-100/16

## Why Chrome?



- Less friction on thread passing through eye ●
- Penetrates fabric with less resistance ●
- Smoother stitch creation ●
- Resists heat – improved durability & performance ●
- A premium performance needle ●

# CHROME PROFESSIONAL GRADE



## Embroidery

75/11

90/14



## Jeans

100/16



## Jersey

80/12

90/14



## Microtex

60/08

70/10

80/12



## Quilting

75/11

90/14



## Stretch

75/11

90/14



## Topstitch

80/12

90/14



## Universal\*

(5 Pack)

60/08

70/10

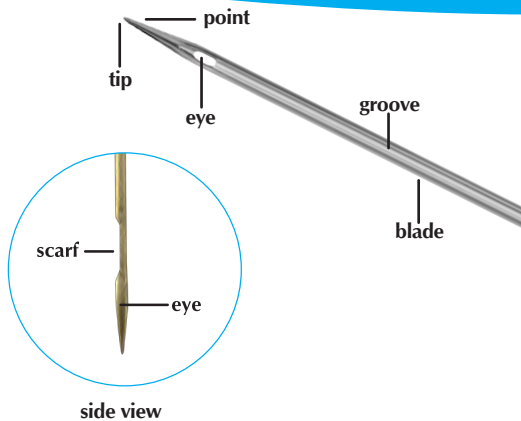
80/12

90/14

100/16

\*Universal also available in a 10 Pack in the following sizes: 70/10, 80/12, 90/14, 100/16.

# NEEDLE ANATOMY

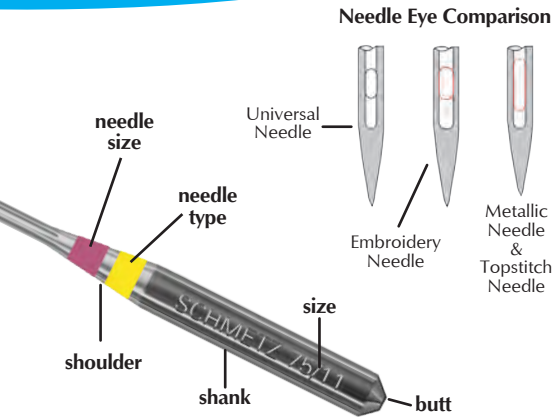


**Point and Tip:** Length, shape and size vary according to needle types.

**Eye:** The hole through which thread passes. The shape and size vary according to needle type.

**Scarf:** Indentation above the eye that allows the bobbin hook to smoothly grab the thread under the throat plate to create a stitch.

# NEEDLE ANATOMY



**Groove:** Cradles and guides thread to the eye.

**Blade:** Needle size is determined by the blade diameter (i.e., size 75 is .75mm)

**Shoulder:** Sloping area transitioning between the shank and blade.

**Shank:** Household needles have a flat shank.

**Butt:** Beveled end.



# SCHMETZ Color Code Chart

## Needle Type

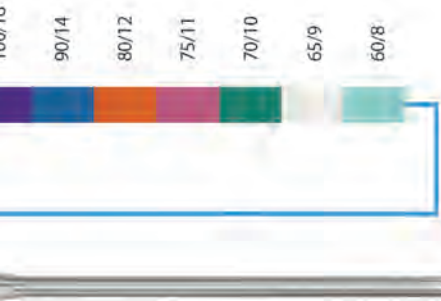
- Universal
- Stretch
- Jersey
- Jeans
- Leather
- Microtex



## Needle Size

- NM / SIZE
- 130/21
  - 125/20
  - 120/19
  - 110/18
  - 100/16

- Quilting
- Embroidery
- Metallic
- Topstitch
- Embroidery Spring Needle
- Hemstitch
- Double Eye Needle
- Quick Threading Needle
- Specialty Needles  
(HAX1SP, T30/705 H-PS, 705 B)
- Overlock Needle  
(ELx705, ELx705 CF, ELx705 SUK CF)



● indicates select sizes available in SCHMETZ® Chrome. See pages 18 & 19.

# ELx705 SERGER (OVERLOCK)



- **Size:** 80/12, 90/14, Assorted
- **Color Code:** **Black**
- **Feature:** Designed for use in electronic multi-purpose sergers that do overlock stitches. Not suitable for use in home sewing machines or embroidery machines. Machines should specify ELx705.

What inspires YOU to sew?



# HIGH SPEED PROFESSIONAL QUILTING

- **Size:** 75/11, 90/14, 100/16
- **Feature:** A chrome-plated, flat shank needle (similar to 130/705 H) designed specifically for high-speed professional quilting machines (i.e., Janome 1600 P Series). This needle features a short shank and a slightly rounded needle point with a shank diameter of only 2 mm.
- **Fabric Use:** Suitable for all common materials — jersey, denim, fancy fabrics, fake fur, etc.



**Needles do not last forever.  
Change YOUR needle!**

# SUPER NONSTICK



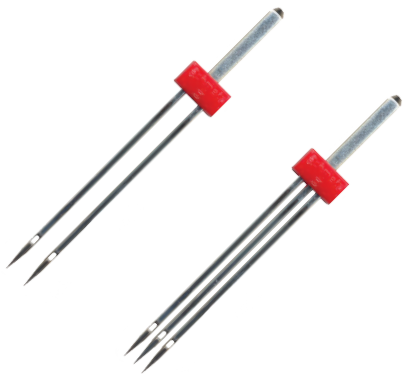
**NEW!**

- **Size:** 70/10, 80/12, 90/14, 100/16
- **Feature:** Designed for use when sewing with embroidery stabilizer, temporary spray adhesive, or self-adhesive hook and loop tape. Anti-adhesive coating (NIT), extra large eye, distinctive scarf, and reinforced blade prevent skipped stitches and provides a residue-free needle.

## Super NonStick Needle

Skipped stitches and thread breakage caused by adhesive residue are now history.

Sew away from sticky situations with the SCHMETZ® Super NonStick Needle.



## Twin & Triple Needles

Twin Needles are available for most fabrics. Twin Needle properties are equivalent to single needles. Use for pintucks, topstitching, single and multi-colored decorative seams and hems.

# JEANS TWIN



## SCHMETZ

1 JEANS/DENIM TWIN NEEDLE  
Aiguille Double Jeans/Denim  
Agujas Gemelas para Tejanos/Denim



- **Size:** 4.0/100
- **Feature:** Two *Jeans* needles mounted on one shank create two rows of stitches simultaneously.
- **Fabric Use:** Denim and similar extra-thick woven fabrics.

## System Designations

<b>H</b>	Scarf, slightly rounded point	<b>S</b>	Stretch, medium ball point
<b>E</b>	Embroidery, light ball point	<b>ZWI</b>	Twin
<b>J</b>	Jeans, acute round point	<b>DRI</b>	Triple
<b>M</b>	Microfibre, acute round point	<b>WING</b>	Hemstitch
<b>Q</b>	Quilting, slightly rounded point	<b>ZWIHO</b>	Double Hemstitch
		<b>LL</b>	Cutting point with left twist
		<b>BR</b>	Twin needle, extra wide

- **Size:** 2.5/75, 4.0/75
- **Feature:** Two *Stretch* needles mounted on one shank create two rows of stitches simultaneously.
- **Fabric Use:** Elastic materials and highly elastic knitwear.



## Decorative Stitches

Suggested needles for creating decorative stitches:

**Decorative** — Double Eye 80/12

**Jeans Stitch** — Jeans 70/10-110/18, Twin 100

**Embroidery** — Embroidery 75/11, 90/14, GOLD  
Embroidery 75/11, 90/14, Embroidery Spring 80/12

# EMBROIDERY TWIN



## SCHMETZ

1 EMBROIDERY TWIN NEEDLE

Aiguille Double à Broder  
Aguja Gemela para Bordar



- **Size:** 2.0/75, 3.0/75
- **Feature:** Two *Embroidery* needles mounted on one shank create two rows of stitches simultaneously.
- **Fabric Use:** Use with rayon, polyester, and other specialty embroidery threads.

## Decorative Stitches

**Hemstitch** — Hemstitch 110/18, 120/19 or Dbl. Hemstitch 100

**Pintucks** — Twin 60-100, NE 1.6-4.0

**Twin Stitches** — Choose needle type 70-100, NE 1.6-8.0

**Triple Stitches** — 2.5/80, 3.0/80

**Topstitching** — Topstitch 80/12-90/14 or Microtex 60/8-90/14

- **Size:** 2.5/80, 3.0/90
- **Feature:** Two *Metallic* needles mounted on one shank create two rows of stitches simultaneously.
- **Fabric Use:** Special effect and fancy threads, particularly for metallic threads.



## Definitions

The following are frequently used needle terms:

**NE** — Distance between needles

**NM** — Needle size

**130/705 H** — Household needle with flat shank and scarf, equivalent to 15x1 H (Japanese) and 2020 (Singer).

# DOUBLE HEMSTITCH



## SCHMETZ

1 DOUBLE HEMSTITCH NEEDLE  
Aiguille Double Lancéolée  
Aguja Gemela para Calado



- **Size:** 2.5/100
- **Feature:** A *Wing* needle and a *Universal* needle with a 2.5 mm separation combined on a single shank for decorative stitching in dual rows.
- **Fabric Use:** Light or medium weight loosely woven fabrics; for heirloom sewing and decorative cutwork.

## Serger/Overlock/Specialty Machines

SCHMETZ® provides all needle systems (ELx705, BLx1, DCx1) for domestic sergers and other special machines. Many machines use system 130/705 H. Consult machine owner's manual and [www.SCHMETZneedles.com](http://www.SCHMETZneedles.com).



- **Size:** 1.6/70, 1.6/80, 2.0/80, 2.5/80, 3.0/90, 4.0/80, 4.0/90, 4.0/100, Assorted
- **Feature:** Two *Universal* needles mounted on one shank create two rows of stitches simultaneously.
- **Fabric Use:** Numerous — wovens and knits.



## Replace Your Needle

The rule of thumb is to change the needle after every eight (8) hours of sewing or after each sewing project.

Changing the needle is the easiest way to improve stitch quality!

# UNIVERSAL TWIN – WIDE



## SCHMETZ

1 EXTRA WIDE TWIN NEEDLE

Aiguille Double Extra Large

Aguja Gemela de Separacion Amplia



- **Size:** 6.0/100, 8.0/100
- **Feature:** Two *Universal* needles mounted on one shank create two rows of stitches simultaneously.
- **Fabric Use:** Numerous – wovens and knits.

## Change Your Needle!

Worn or damaged needles result in:

- Broken or shredded threads
- Skipped or uneven stitches
- Puckered or damaged fabrics
- Popping sound made by sewing machine

# UNIVERSAL TRIPLE

- **Size:** 2.5/80, 3.0/80
- **Feature:** Three *Universal* needles mounted on one shank create three rows of stitches simultaneously.
- **Fabric Use:** Numerous.



*Your Sewing Machine is Only  
as Good as the Needle Used!*

# SPRING NEEDLES



- **Feature:** Has a spring around the needle, which assumes the function of the presser foot.
- **Fabric Use:** Terrific for free motion and embroidery. Remove foot for easy viewing of stitches.
- **Denim** — 100/16
- **Embroidery** — 75/11, 90/14
- **Quilting** — 75/11, 90/14
- **Stretch** — 75/11, 90/14
- **Universal** — 70/10, 80/12, 90/14



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# CHANGE YOUR NEEDLE!



## **Dull or Worn Needles** result in:

- Damaged or broken threads ●
  - Skipped stitches ●
- Puckered or damaged fabrics ●
  - Uneven seams ●
- Popping or clunking sound ●

*It's much easier and less costly  
to replace a dull needle  
than to service your sewing  
machine or replace a  
damaged fabric!*

# WHAT'S YOUR FAVORITE NEEDLE?

- **Ball Point/Jersey** — 70/10, 80/12, 90/14, 100/16, Assorted
- **Denim** — 70/10, 80/12, 90/14, 100/16, 110/18,  
Assorted, Twin
- **Double Eye** — 80/12
- **ELX705 Serger (Overlock)** — 80/12, 90/14, Assorted
- **Embroidery** — 75/11, 90/14, Assorted, Twin
- **Embroidery, Gold** — 75/11, 90/14
- **Hemstitch** — 100, 120, Twin
- **HLX5** — 75/11, 90/14, 100/16
- **Leather** — 70/10, 80/12, 90/14, 100/16, 110/18, Assorted
- **Metallic** — 80/12, 90/14
- **Microtex (Sharp)** — 60/8, 70/10, 80/12, 90/14, 100/16,  
110/18, Assorted
- **Quick Threading** — 80/12, 90/14
- **Quilting** — 75/11, 90/14, Assorted

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# WHAT'S YOUR FAVORITE NEEDLE?

- **Stretch** — 75/11, 90/14, Twin
- **Super NonStick** — 70/10, 80/12, 90/14, 100/16
- **Topstitch** — 80/12, 90/14, 100/16
- **Universal** — 60/8, 65/9, 70/10, 75/11, 80/12, 90/14, 100/16, 110/18, 120/19, Assorted, Twin, Triple

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- Double Hemstitch** — 2.5/100
- Embroidery Twin** — 2.0/75, 3.0/75
- Jeans Twin** — 4.0/100
- Metallic Twin** — 2.5/80, 3.0/90
- Stretch Twin** — 2.5/75, 4.0/75
- Universal Triple** — 2.5/80, 3.0/80
- Universal Twin** — 1.6/70, 1.6/80, 2.0/80, 2.5/80, 3.0/90, 4.0/80, 4.0/90, 4.0/100, 6.0/100, 8.0/100

● indicates select sizes available in SCHMETZ® Chrome.

[www.SCHMETZneedles.com](http://www.SCHMETZneedles.com)

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\$4.95

Dealer Stamp

